RELIABILITY REPORT

FOR

MAX4245AxT

PLASTIC ENCAPSULATED DEVICES

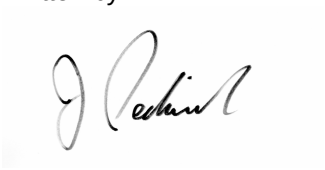
July 20, 2003

MAXIM INTEGRATED PRODUCTS

120 SAN GABRIEL DR.

SUNNYVALE, CA 94086

Written by



Jim Pedicord
Quality Assurance
Reliability Lab Manager

Reviewed by

Bryan J. Preeshl
Quality Assurance
Executive Director

Conclusion

The MAX1798 successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim's continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards.

Table of Contents

I. Device Description

A. General

The MAX4245 low-cost op amp offers Rail-to-Rail® inputs and outputs, draws only 320µA of quiescent current, and operates from a single +2.5V to +5.5V supply. For additional power conservation, the MAX4245 offers a low-power shutdown mode that reduces supply current to 50nA, and puts the amplifiers' outputs in a high-impedance state. This device is unity-gain stable with a 1MHz gain-bandwidth product driving capacitive loads up to 470pF.

The MAX4245 is specified from -40°C to +125°C, making it suitable for use in a variety of harsh environments, such as automotive applications. The MAX4245 single amplifier is available in ultra-small 6-pin SC70 and space-saving 6-pin SOT23 packages.

B. Absolute Maximum Ratings

Item	Rating
Power Supply Voltage (VDD to VSS)	-0.3V to +6V
All Other Pins	(VSS - 0.3V) to (VDD + 0.3V)
Output Short-Circuit Duration (OUT shorted to VSS or VDD)	Continuous
Operating Temperature Range	-40°C to +125°C
Junction Temperature	+150°C
Storage Temperature Range	-65°C to +160°C
Lead Temperature (soldering, 10s)	+300°C
Continuous Power Dissipation (TA = +70°C)	
6-Pin SC70	245mW
6-Pin SOT23	695mW
Derates above +70°C	
6-Pin SC70	3.1mW/°C
6-Pin SOT23	8.7mW/°C

II. Manufacturing Information

A. Description/Function:	Ultra-Small, Rail-to-Rail I/O with Disable, Single-/Dual-Supply, Low-Power Op Amps
B. Process:	B8 - Standard .8 micron silicon gate CMOS
C. Number of Device Transistors:	207
D. Fabrication Location:	California, USA
E. Assembly Location:	Thailand, Malaysia or Philippines
F. Date of Initial Production:	April, 2001

III. Packaging Information

	6-Lead SOT23	**6-Lead SC70**
A. Package Type:		
B. Lead Frame:	Copper	Copper
C. Lead Finish:	Solder Plate	Solder Plate
D. Die Attach:	Silver-filled Epoxy	Non-Conductive Epoxy
E. Bondwire:	Gold (1.0 mil dia.)	Gold (1.0 mil dia.)
F. Mold Material:	Epoxy with silica filler	Epoxy with silica filler
G. Assembly Diagram:	Buildsheet # 05-2501-0151	Buildsheet # 05-2501-0150
H. Flammability Rating:	Class UL94-V0	Class UL94-V0
I. Classification of Moisture Sensitivity per JEDEC standard JESD22-A112:	Level 1	Level 1

IV. Die Information

A. Dimensions:	31 x 32 mils
B. Passivation:	Si_3N_4/SiO_2 (Silicon nitride/ Silicon dioxide)
C. Interconnect:	Aluminum/Copper/Si
D. Backside Metallization:	None
E. Minimum Metal Width:	.8 microns (as drawn)
F. Minimum Metal Spacing:	.8 microns (as drawn)
G. Bondpad Dimensions:	5 mil. Sq.
H. Isolation Dielectric:	SiO_2
I. Die Separation Method:	Wafer Saw

V. Quality Assurance Information

A. Quality Assurance Contacts: Jim Pedicord (Reliability Lab Manager)
Bryan Preeshl (Executive Director of QA)
Kenneth Huening (Vice President)

B. Outgoing Inspection Level: 0.1% for all electrical parameters guaranteed by the Datasheet.
0.1% For all Visual Defects.

C. Observed Outgoing Defect Rate: < 50 ppm

D. Sampling Plan: Mil-Std-105D

VI. Reliability Evaluation

A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in **Table 1**. Using these results, the Failure Rate (λ) is calculated as follows:

$$\lambda = \frac{1}{MTTF} = \frac{1.83}{192 \times 4389 \times 79 \times 2}$$

(Chi square value for MTTF upper limit)

Temperature Acceleration factor assuming an activation energy of 0.8eV

$\lambda = 5.99 \times 10^{-9}$ $\lambda = 5.99$ F.I.T. (60% confidence level @ 25°C)

This low failure rate represents data collected from Maxim's reliability qualification and monitor programs. Maxim also performs weekly Burn-In on samples from production to assure reliability of its processes. The reliability required for lots which receive a burn-in qualification is 59 F.I.T. at a 60% confidence level, which equates to 3 failures in an 80 piece sample. Maxim performs failure analysis on rejects from lots exceeding this level. The attached Burn-In Schematic (Spec. # 06-5662) shows the static circuit used for this test. Maxim also performs 1000 hour life test monitors quarterly for each process. This data is published in the Product Reliability Report (**RR-1M**).

B. Moisture Resistance Tests

Maxim evaluates pressure pot stress from every assembly process during qualification of each new design. Pressure Pot testing must pass a 20% LTPD for acceptance. Additionally, industry standard 85°C/85%RH or HAST tests are performed quarterly per device/package family.

C. E.S.D. and Latch-Up Testing

The OX57 die type has been found to have all pins able to withstand a transient pulse of ±2500V, per Mil-Std-883 Method 3015 (reference attached ESD Test Circuit). Latch-Up testing has shown that this device withstands a current of ±250mA.

Table 1
Reliability Evaluation Test Results

MAX4245AxT

TEST ITEM	TEST CONDITION	FAILURE IDENTIFICATION	PACKAGE	SAMPLE SIZE	NUMBER OF FAILURES
Static Life Test (Note 1)					
	Ta = 135°C Biased Time = 192 hrs.	DC Parameters & functionality		79	0
Moisture Testing (Note 2)					
Pressure Pot	Ta = 121°C P = 15 psi. RH= 100% Time = 168hrs.	DC Parameters & functionality	SC70 SOT23	77 77	0 0
85/85	Ta = 85°C RH = 85% Biased Time = 1000hrs.	DC Parameters & functionality		77	0
Mechanical Stress (Note 2)					
Temperature Cycle	-65°C/150°C 1000 Cycles Method 1010	DC Parameters		77	0

Note 1: Life Test Data may represent plastic DIP qualification lots.
Note 2: Generic Process/Package data

Attachment #1

TABLE II. Pin combination to be tested. 1/ 2/

	Terminal A (Each pin individually connected to terminal A with the other floating)	Terminal B (The common combination of all like-named pins connected to terminal B)
1.	All pins except V_{PS1} 3/	All V_{PS1} pins
2.	All input and output pins	All other input-output pins

1/ Table II is restated in narrative form in 3.4 below.
2/ No connects are not to be tested.
3/ Repeat pin combination I for each named Power supply and for ground

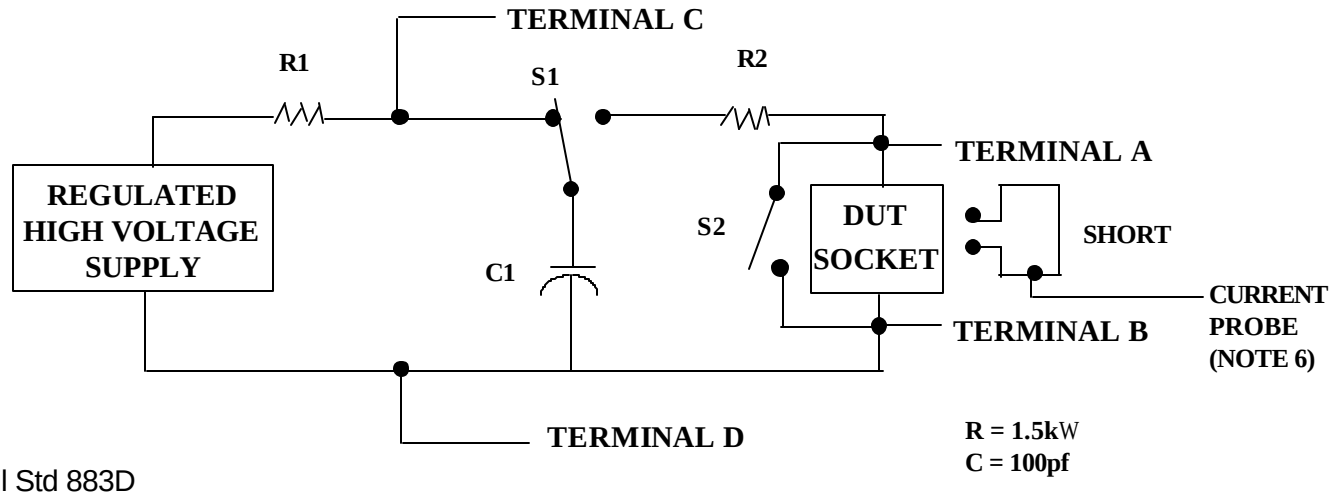
(e.g., where V_{PS1} is V_{DD}, V_{CC}, V_{SS}, V_{BB}, GND, $+V_S$, $-V_S$, V_{REF}, etc).

3.4 Pin combinations to be tested.

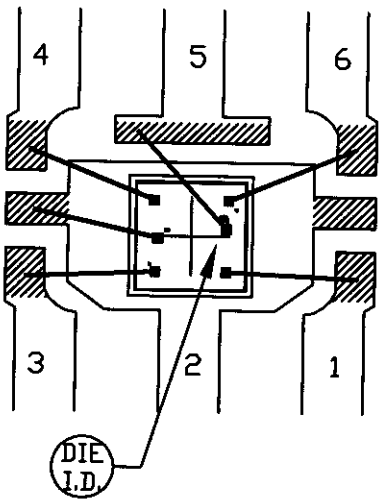
a. Each pin individually connected to terminal A with respect to the device ground pin(s) connected to terminal B. All pins except the one being tested and the ground pin(s) shall be open.

b. Each pin individually connected to terminal A with respect to each different set of a combination of all named power supply pins (e.g., V_{SS1}, or V_{SS2} or V_{SS3} or V_{CC1}, or V_{CC2}) connected to terminal B. All pins except the one being tested and the power supply pin or set of pins shall be open.

c. Each input and each output individually connected to terminal A with respect to a combination of all the other input and output pins connected to terminal B. All pins except the input or output pin being tested and the combination of all the other input and output pins shall be open.

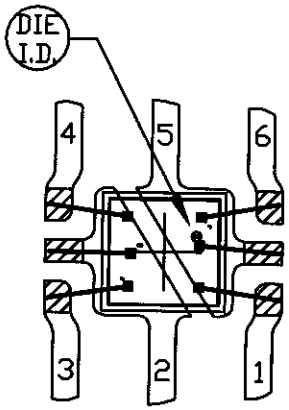


Mil Std 883D
Method 3015.7
Notice 8



NOTE: CAVITY DOWN

PKG. CODE: U6-4		SIGNATURES	DATE	MAXIM CONFIDENTIAL & PROPRIETARY
CAV./PAD SIZE: 64x38	PKG. DESIGN			BOND DIAGRAM #: 05-2501-0151 REV: A



USE NON-CONDUCTIVE EPOXY

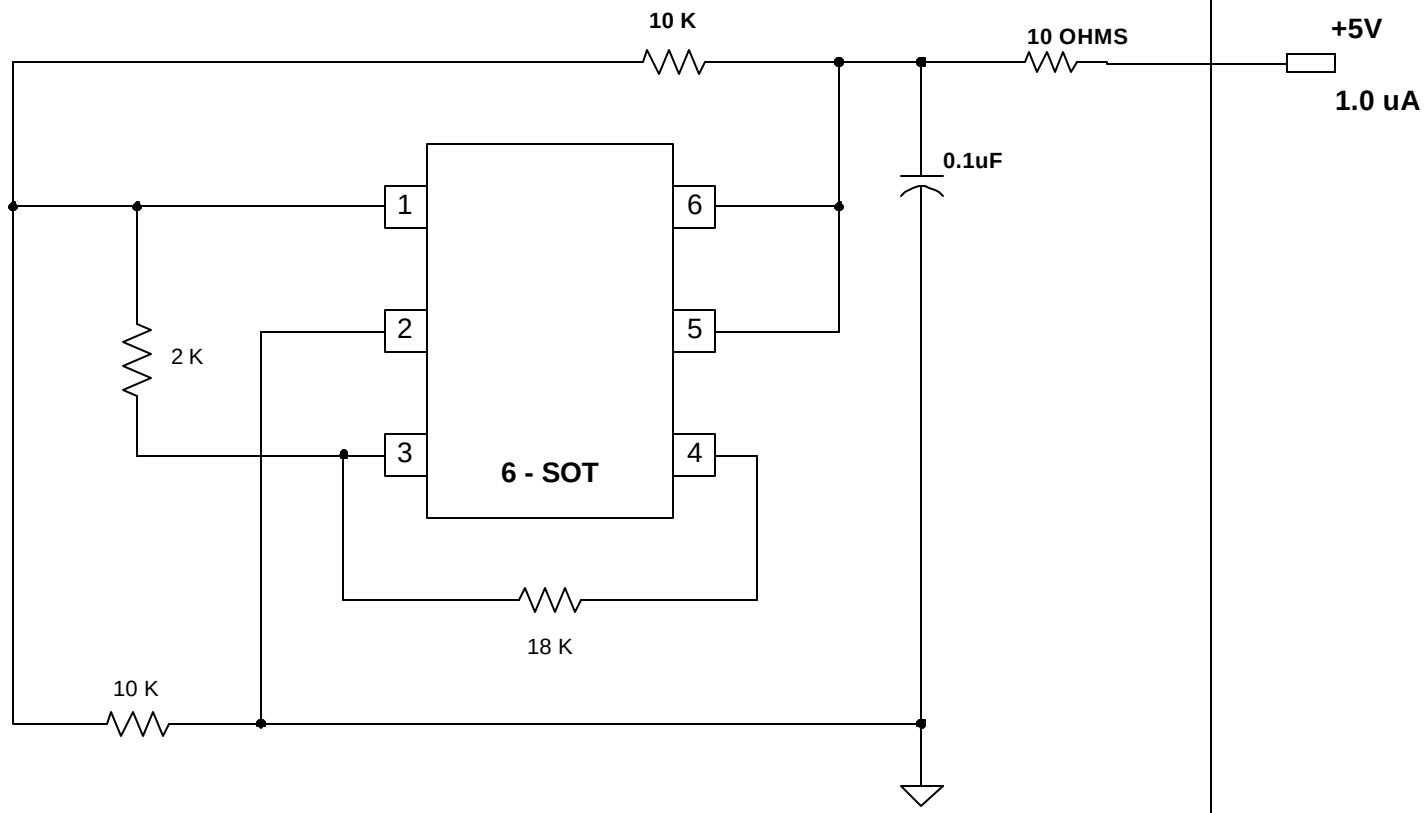
NOTE: CAVITY DOWN

BONDABLE AREA

PKG. CODE: X6S-1		SIGNATURES	DATE	MAXIM CONFIDENTIAL & PROPRIETARY
CAV./PAD SIZE: 36x34	PKG. DESIGN			BOND DIAGRAM #: 05-2501-0150 / REV: A

ONCE PER SOCKET

ONCE PER BOARD



DEVICES: MAX 4464/4470/4400/4401/4480/4481/
4490/4291/4465/4466/4335/4336/4245/LMX321/4231
MAX CURRENT: MAX4481/MAX4291/LMX321= 800uA / MAX4464/4470/
4480/4465/4466= 400uA / MAX4400/4401/4245=1.2mA / MAX4490=2.5mA
MAX4435/4436/4231/4230=3.4mA